



ModbusRTU

Sample gas cooler RC 1.1

Sample gas coolers are used in extractive gas analysis. The sample gas is taken from the process and may contain impurities such as particles or moisture that can damage the measuring cells or influence the measurement results. For this reason, the moist gas is cooled below the dew point in the sample gas cooler, causing the moisture to condense so it can be removed from the system.

The RC 1.1 is a compressor sample gas cooler designed for efficient cooling performance and high ambient temperatures. Depending on the application, it can be flexibly configured with one or two gas paths. Thanks to its modular design, the RC 1.1 can be individually equipped with integrated humidity sensors, filters and condensate pumps to meet your specific requirements.

The natural refrigerant R600a meets the requirements of EU Regulation (EU) 2024/573 and is a very environmentally friendly solution thanks to the reduction in CO₂ emissions. At the same time, it ensures the future-proof operation of your systems that comply with legal requirements in the long term.

Efficient cooling with a nominal output of 360 kJ/h

Accurate setting of the gas outlet dew point in a range from +3 °C to +20 °C with a constant dew point stability of ± 0.1 K

Adjustable tolerance ranges (alarm thresholds) for the setpoint temperature of the measuring gas cooler

Ambient temperature from +5 °C to +50 °C

Application-specific selection of heat exchangers: Stainless steel, PVDF or DURAN glass

Future-proof and climate-friendly: Use of natural refrigerants instead of HFC refrigerants

Modular: Moisture detector, filter and condensate pump

Option: Signal output 4 - 20 mA for function and temperature monitoring

Option: Digital output (Modbus RTU) for device configuration and access to process and diagnostic data



Overview

The RC 1.1 series was designed specifically for high cooling capacities and high ambient temperatures.

The compressor coolers are distinguished by two types based on the cooling nests. This classification is reflected in the type designation. The exact item number of the model defined by you is determined by the model code in the ordering information category.

Application	Cooler model	Heat exchanger
Standard	RC 1.1	1 heat exchanger (single or double)

Additional components which every conditioning system should feature can optionally be integrated:

- Peristaltic pump for condensate separation
- Filter,
- Moisture detector.

In addition, we offer a range of signal outputs:

- Status output,
- Analogue output, 4...20 mA, incl. status output,
- Modbus RTU digital output, incl. status output.

This allows for various configurations of the cooler and its options. Here the approach is to simplify the creation of a complete system in a cost-efficient way using pre-installed components with hoses connected. We also prioritised easy access to wear parts and consumables.

Gas cooler technical data

Gas Cooler Technical Data			
Rated cooling capacity (at 25 °C):	360 kJ/h		
Ambient temperature:	5 °C to 50 °C		
Ready for operation:	after max. 15 minutes		
Gas outlet dew point preset:	5 °C		
adjustable:	3 °C to 20 °C		
Dew point fluctuations static:	± 0.1 K		
in the entire specification range:	± 1.5 K		
IP rating:	IP 20		
Installation:	Table-top or wall mounting		
Housing:	Stainless steel		
Packaging dimensions:	approx. 530 x 400 x 400 mm		
Weight:	approx. 15 kg		
max. altitude:	Altitudes up to 2000 m		
Refrigerant:	R600a (28 g)		
Electrical connection:	Plug per DIN EN 175301-803		
Contamination level:	2		
Overvoltage category:	II		
Electrical data:		230 V	115 V
<i>Available options may result in details that differ from these</i>	Tolerance:	+/-10% at 50 Hz +/-10% at 60 Hz	- +/-10% at 60 Hz
	Typical power input:	414 VA	345 VA
	max. operating current:	1.8 A	3.0 A
	Starting current:	2.3 A	3.6 A
	Protection:	4 A (delayed action)	4 A (delayed action)
Status output switching capacity:	max. 250 V AC, 150 V DC 2 A, 50 VA, potential-free		
Condensate outlet:	For heat exchanger, see table "Heat exchanger overview" For condensate pump, see "Technical Data - Options"		
Parts in contact with media			
Filter:	see "Technical Data - Options"		
Moisture detector:	see "Technical Data - Options"		
Heat exchanger:	see table "Heat Exchanger Overview"		
Peristaltic pump:	see "Technical Data - Options"		
Tubing:	PTFE/FKM (Viton)		

Technical Data - Options

Analogue Output Technical Data

Signal:	4-20 mA or 2-10 V corresponds to -20 °C to +60 °C cooling block temperature
Connection:	M12x1 connector, DIN EN 61076-2-101

Technical Data, digital output

Signal:	Modbus RTU (RS-485)
Connection:	M12x1 connector, DIN EN 61076-2-101

Technical Data Cpsingle/CPdouble Condensate Pump

Ambient temperature:	0 °C to 60 °C
Voltage tolerance:	± 5%
Flow rate:	0.3 L/h (50 Hz)/0.36 L/h (60 Hz) with standard hose
Inlet vacuum:	max. 0.8 bar
Inlet pressure:	max. 1 bar
Outlet pressure:	1 bar
Weight:	CPsingle-OEM: 0.47 kg CPdouble-OEM: 0.51 kg
Hose:	4 x 1.6 mm
Condensate outlet:	Hose nipple Ø5 mm Screw connection 4/6 (metric), 1/6"-1/4" (US)
IP rating:	IP 40
Materials	
Hose:	Tygon (Norprene)
Connections:	PVDF

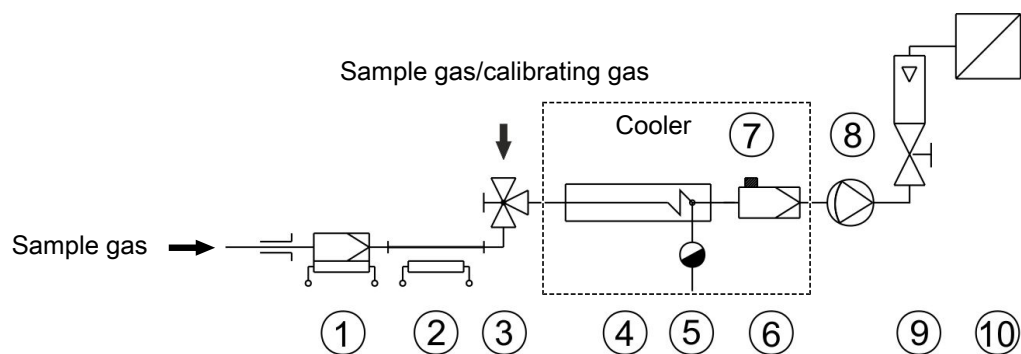
Technical Data FF-3-N Moisture Detector

Ambient temperature:	3 °C to 50 °C
max. operating pressure with FF-3-N:	2 bar
Weight:	0.04 kg (incl. cable)
Material:	PVDF, PTFE, epoxy resin, stainless steel 1.4571, 1.4576

Technical Data Filter AGF-PV-30-F2-L

Ambient temperature:	3 °C to 100 °C
max. operating pressure with filter:	4 bar
Weight:	0.29 kg
Filter surface:	125 cm ²
Filter fineness:	2 µm
Dead volume:	108 ml
Materials	
Filter:	PVDF, DURAN glass (parts in contact with media)
Seal:	FKM (Viton)
Filter element:	sintered PTFE

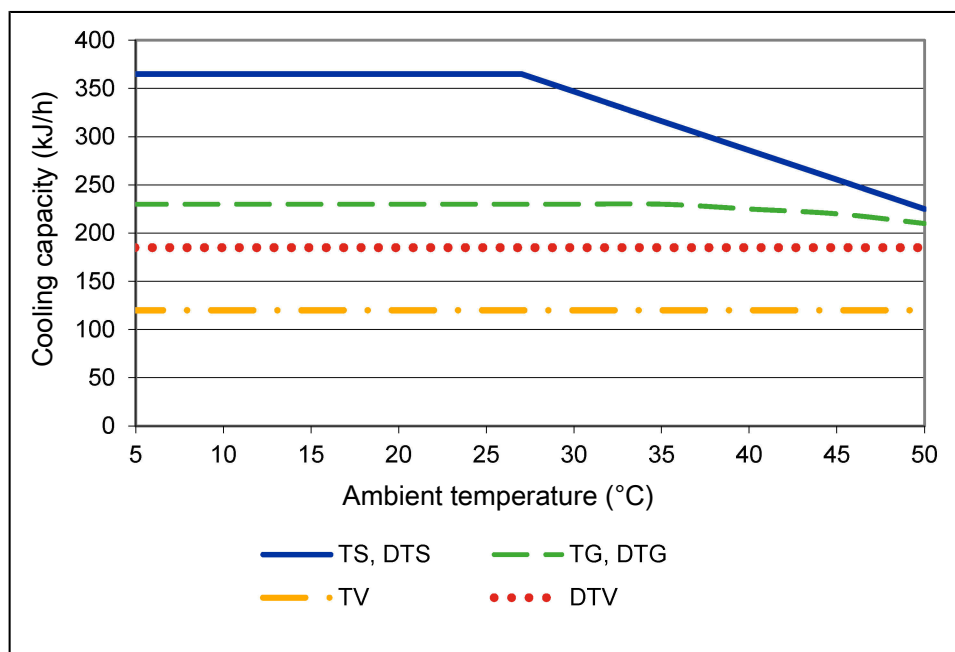
Diagram typical installation



1 Sample gas probe	2 Sample gas line
3 Reversing tap	4 Heat exchanger
5 Automatic condensate drain or peristaltic pump	6 Fine filter
7 Moisture detector	8 Sample gas pump
9 Flow meter	10 Analyser

See data sheets for individual component models and data.

Performance data



Note: The limit curves for the heat exchangers exchanger apply to a dew point of 65 °C.

Heat exchanger description

The energy content of the sample gas and the required cooling capacity of the gas cooler is determined by three parameters: gas temperature ϑ_G , (inlet) dew point τ_e (moisture content) and volume flow v . The outlet dew point rises with increasing energy content of the gas. The approved energy load from the gas is therefore determined by the tolerated rise in the dew point.

The following limits are specified for a normal standard operating point of $\tau_e = 65^\circ\text{C}$ and $\vartheta_G = 90^\circ\text{C}$. The maximum volume flow $v_{\max}$ in NI/h of cooled air is indicated, so after moisture has condensed.

If the values fall below τ_e and ϑ_G , the flow $v_{\max}$ may be increased. For example, on the TG heat exchanger the parameter triple $\tau_e = 65^\circ\text{C}$, $\vartheta_G = 90^\circ\text{C}$ and $v = 280 \text{ NI/h}$ may also be used in place of $\tau_e = 50^\circ\text{C}$, $\vartheta_G = 80^\circ\text{C}$ and $v = 380 \text{ NI/h}$

Please contact our experts for clarification or refer to our design program.

Heat exchanger overview

Heat exchanger	TS TS-I ²⁾	TG TG	TV TV-I ²⁾	DTS (DTS-6 ³⁾) DTS-I (DTS-6-I ³⁾) ²⁾	DTG DTG	DTV ³⁾ DTV-I ^{2) 3)}
Materials in contact with media	Stainless steel	DURAN Glas PTFE	PVDF	Stainless steel	DURAN Glas PTFE	PVDF
Weight	0.9 kg	0.4 kg	0.25 kg	0.9 kg	0.45 kg	0.55 kg
Flow rate $v_{\max}$ ¹⁾	530 L/h	280 L/h	155 L/h	2 x 250 L/h	2 x 140 L/h	2 x 115 L/h
Inlet dew point $\tau_{e,\max}$ ¹⁾	80 °C	80 °C	65 °C	80 °C	65 °C	65 °C
Gas inlet temperature $\vartheta_{G,\max}$ ¹⁾	180 °C	140 °C	140 °C	180 °C	140 °C	140 °C
Max. cooling capacity $Q_{\max}$	450 kJ/h	230 kJ/h	120 kJ/h	450 kJ/h	230 kJ/h	185 kJ/h
Gas pressure $p_{\max}$	160 bar	3 bar	3 bar	25 bar	3 bar	2 bar
Pressure drop Δp ($v=150 \text{ L/h}$)	8 mbar	8 mbar	8 mbar	5 mbar each	5 mbar each	15 mbar each
Dead volume V_{dead}	69 ml	48 ml	129 ml	28 / 25 ml	28 / 25 ml	21 / 21 ml
Gas connections (metric)	G1/4	GL 14 (6 mm) ⁴⁾	DN 4/6	6 mm tube	GL14 (6 mm) ⁴⁾	DN 4/6
Gas connections (US)	NPT 1/4"	GL 14 (1/4") ⁴⁾	1/4"-1/6"	1/4" tube	GL14 (1/4") ⁴⁾	1/4"-1/6"
Condensate out connection (metric)	G3/8	GL 25 (12 mm) ⁴⁾	G3/8	Tube 10 mm (6 mm)	GL18 (10 mm) ⁴⁾	DN 5/8
Condensate out connection (US)	NPT 3/8"	GL 25 (1/2") ⁴⁾	NPT 3/8"	Tube 3/8" (1/4")	GL18 (3/8") ⁴⁾	3/16"-5/16"

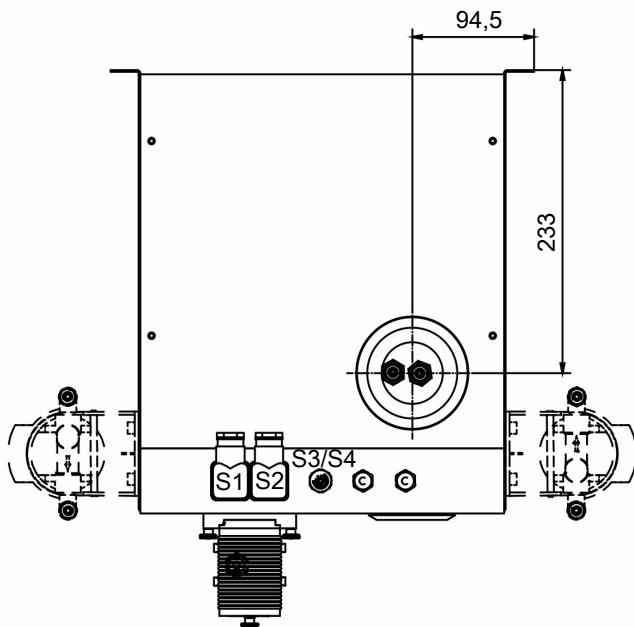
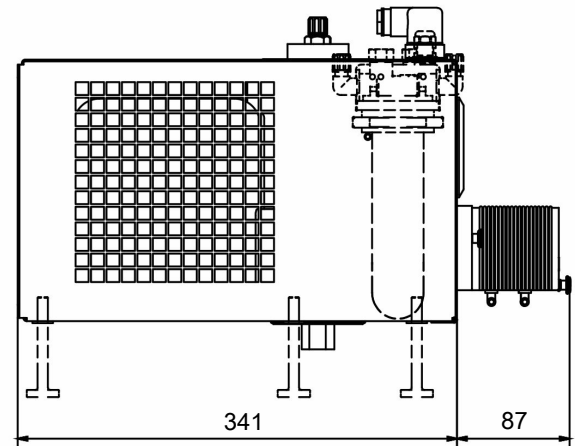
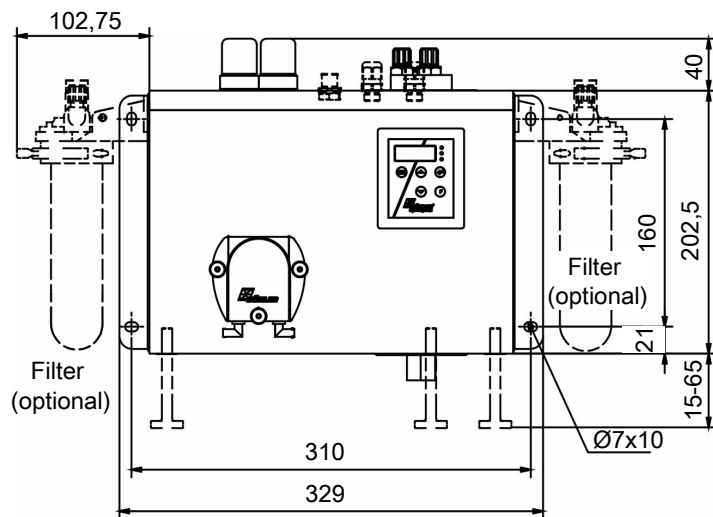
¹⁾ Max. cooling capacity of the cooler must be considered.

²⁾ Models marked I have NPT threads or US tubes, respectively.

³⁾ Condensate drain only possible with condensate pump.

⁴⁾ Gasket inside diameter.

Dimensions



S1 = Electric supply

S2 = Status output

S3/S4 = Analogue/digital output (optional)

Ordering instructions

Gas cooler with one gas path inside the heat exchanger

The item number is a code for the configuration of your unit. Please use the following model code:

4596	3	1	1	0	X	X	X	X	X	0	X	X	X	0	0	0	0	0	Product characteristic
																			Power supply
																			115 V AC, 60 Hz
																			230 V AC, 50/60 Hz
																			Heat exchanger
																			Stainless steel, TS, metric
																			Stainless steel, TS-I, US
																			Duran glass, TG, metric
																			Duran glass, TG, US
																			PVDF, TV, metric
																			PVDF, TV-I, US fittings
																			Condensate drain
																			without condensate drain
																			CPsingle with hose nipple, angled ¹⁾
																			CPsingle with screw connection, metric/US ¹⁾
																			Filter and moisture detector
																			without filter, without moisture detector
																			without filter, 1 moisture detector
																			Moisture detector in stainless steel adapter
																			1 filter, without moisture detector
																			1 filter, 1 moisture detector
																			Signal outputs
																			status output only
																			Analogue output, 4..20 mA, incl. status output
																			Modbus RTU digital output, incl. status output

¹⁾ Supply voltage corresponds with that of the main unit.

Gas cooler with two gas paths inside the heat exchanger

The item number is a code for the configuration of your unit. Please use the following model code:

4596	3	1	1	0	X	X	X	X	X	0	X	X	X	0	0	0	0	0	Product characteristic
Power supply																			
1																			115 V AC, 60 Hz
2																			230 V AC, 50/60 Hz
Heat exchanger																			
2 6 0																			Stainless steel, DTS, metric
2 6 1																			Stainless steel/ (DTS-6) ¹⁾ , metric
2 6 5																			Stainless steel, DTS-I, US
2 6 6																			Stainless steel/ (DTS-6-I) ¹⁾ , US
2 7 0																			Duran glass, DTG, metric
2 7 5																			Duran glass, DTG, US
2 8 0																			PVDF/ (DTV) ¹⁾ , metric
2 8 5																			PVDF/ (DTV-I) ¹⁾ , US
Condensate drain																			
0																			without condensate drain
2																			CPdouble with hose nipple, angled ²⁾
4																			CPdouble with screw connection, metric/US ²⁾
Filter and moisture detector																			
0 0																			without filter, without moisture detector
0 2																			without filter, 2 moisture detectors
0 4																			2 moisture detectors in stainless steel adapter
3 2																			1 filter, 2 moisture detectors
4 0																			2 filters, without moisture detector
4 1																			2 filters, 1 moisture detector
4 2																			2 filters, 2 moisture detectors
Signal outputs																			
0																			status output only
1																			Analogue output, 4..20 mA, incl. status output
2																			Modbus RTU digital output, incl. status output

¹⁾ Condensate outlets only suitable for connecting condensate pumps.

²⁾ Supply voltage corresponds with that of the main unit.

Spare Parts and Accessories

Item no.	Description
41020050	Filter element F2-L; unit 2 count (for type RC 1.1)
41030050	Filter element F2; unit 5 count (for type RC 1.2+)
4410001	Automatic condensate drain 11 LD V 38
4410004	Automatic condensate drain AK 20, PVDF
4410005	Condensate trap GL 1; glass, 0.4 L
4410019	Condensate trap GL 2; glass, 1 L
459600026	Adapter plate EGK 1/2 to RC 1.1 and RC 1.2+
see data sheet 410001	Fine mesh filter AGF-PV-30
see data sheet 450020	Peristaltic Condensate Pumps CPsingle, CPdouble